

SAS Superstructure

Location: 04-SF-80-13.2 / 13.9 Client Name: CalTrans

Daily Diary Report by Bid Item

Contract No.: 04-0120F4

Diary #: 023 Const Calendar Day: 189 Date: 16-Mar-2010 Tuesday

Inspector Name: Daouk, Sami Title:

Inspection Type: Continuous

Shift Hours: 07:00 am 05:30 pm **Break**: 00:30 **Over Time**: 02:00

Federal ID: Location:

Reviewer: Wilcox, Jason Approved Date: 08-Apr-10 Status: Approved

Weather

Temperature 7 AM 12 PM 4PM

Precipitation Condition Rain

Working Day | If no, explain:

Diary:

OBG Bolting & Welding

ABF crews came to the site at 6:50 AM. Crews had to work on 1 E - 2 E welding the North wing Crews started at 7:00 AM.

Jeremy , & Rory had to work on the North wing . Crews had to weld the lower plates between $1 \ E - 2 \ E$. They had to grind & prepare the edge of the plates for the weld

Rory had to weld 0.3 meter long between the North wall & N 1 to lock the bottom plates . He had to clean , grind , calibrate the welding machine , & heat the welding area . He started to weld at 10:15 AM. He was done at 11:30 AM.

In addition to that, crews had to place stiffener plates on N 9 in order to remove the stiffener plates from N 6 to have longer weld later, set the base plates & track for the Bug - O welding machine between the N9 & N 18. Crews started at 7:10 AM. They were done at 11:45 AM.

Rory started the 1st pass on the 3.3 meters long weld at 11:50 PM. At 2:30 PM 3 passes were completed, at 4:30 PM. 6 passes were completed. Crews were done welding at 5:15 PM. They had to wrap up their tools & equipment. Crews left at 5:25 PM. It took total of 7 passes to complete the weld.

Crews had to grind & clean the previous weld after every pass , & get the QA , QC approval before starting the next pass .

Jinquan had to work on the South side wall . He had to remove the remaining temporary adjustment brackets . He had to cut the welds & grind the side plate .

In addition to that , he had to remove the remaining wedges between the back bar & the U ribs on the South wing . He started at 7:15 AM. He was done at 12:00 PM.

Bernie, Rick & Dan were on the site with the welders.

Darryl , Jose & Walter came to the site at 4:00 PM. Crews had to work on the South wing lower stiffener plates . They had to remove the remaining temporary bolts & pins , sort the plates , & prepare to be installed tomorrow .

In addition to that , crews had to work on N 24 . They tried to install the plates . Crews had hard time aligning the holes . They had to drive pins to align the plates & install the bolts . Crews were done at 5:10 PM. They left at 5:15 PM.

Dan , Lloyd , & Kenneth had to work on the 1 E - 2 E lower back bar . Crews had to mount on the bottom of the plates the plasma cutter track to cut the middle back bar . Crews started at 1:30 PM. They were done at 3:30 PM.

On U rib 21 North side plate between 3 E - 4 E . ABF engineer Chirs had to change 20 bolts,

ddrRptbyBidItem

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Run date 21-Nov-14

04-0120F4

04-SF-80-13.2/13.9

Self-Anchored

Suspension Bridge

Time 3:42 PM

Daily Diary Report by Bid Item

Job Name: 04-0120F4 Inspector Name Daouk, Sami Diary #: 023 Date: 16-Mar-2010 Tuesday

snug, tension, & torque them. Jason & I had to test the torque for these bolts. All bolts passed the test. Bid Item: 056 E Line Lift 02 OBG Erect structural steel 04-0120F4 E-L02-OBG.056 AMERICAN BRIDGE/FLUOR, A JV Labor RT Hrs OT Hrs DT Hrs Total Remarks Trade Class Name Dispute Contractor: AMERICAN BRIDGE/FLUOR, A JV Ironworker JNM WALTER HERNANDEZ 0.00 1.50 0.00 1.50 JNM Ironworker JOSE AMAYA-MESA 0.00 1.50 0.00 1.50 FOR DARRYL WEBB Ironworker 0.00 1.50 0.00 1.50 Ironworker LLOYD GLOVER 2.00 0.00 0.00 2.00 Ironworker KENNETH CHAPTELL 2.00 0.00 0.00 2.00 Ironworker GEN DANIEL IERACI 2.00 0.00 0.00 2.00 JNM JINQUANG HA 8.00 2.00 10.00 Ironworker 0.00 FOR **RORY HOGAN** 8.00 10.00 Ironworker 2.00 0.00 Ironworker APP JEREMY DOLMAN 8.00 2.00 0.00 10.00 Rental Company Equipment RT Hrs OT Hrs ST Hrs IT Hrs Remarks Dispute **Equipment ID** Description Contractor: AMERICAN BRIDGE/FLUOR, A JV *E0010562 WELDING EQUIPMENT No 0.00 0.00 0.00 0.00 002084 WELDING MACHINE, MILLER 250 AMP No 0.00 0.00 0.00 0.00 WELDING MACHINE, MILLER 250 AMP 002083 No 0.00 0.00 0.00 0.00 WELDING MACHINE, MILLER 250 AMP 002082 No 0.00 0.00 0.00 0.00